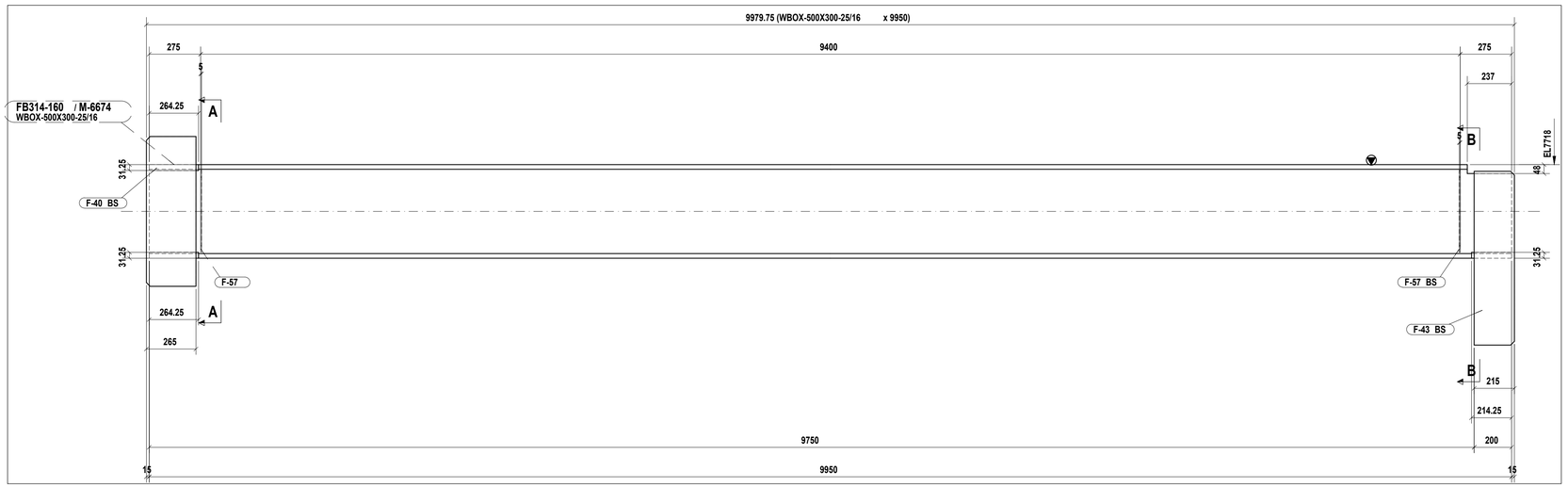
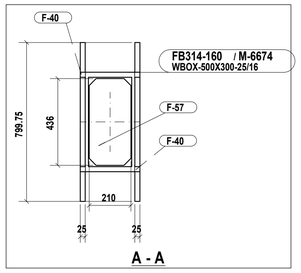
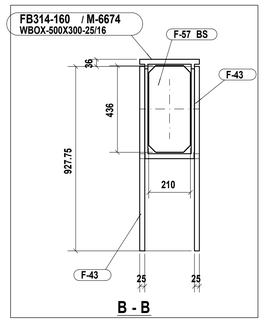
CORPORATE DRG ID:TP-DG-1-36-314-27825/01

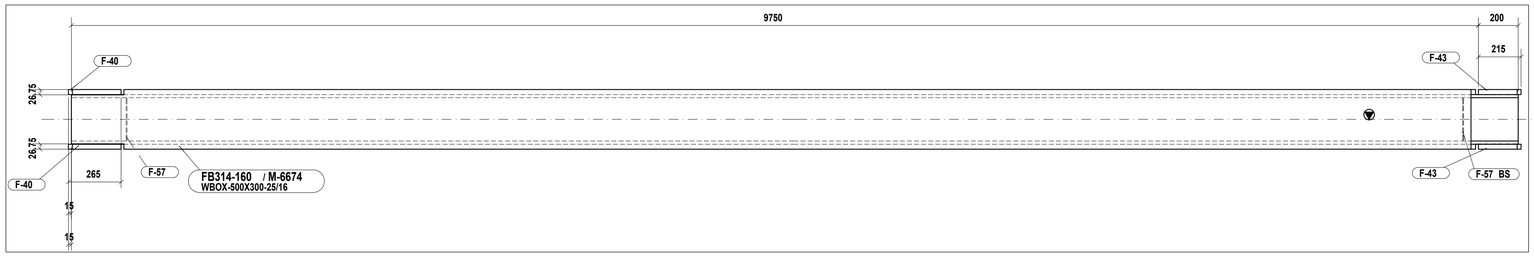
DRAWING NO: 1-36-314-27825

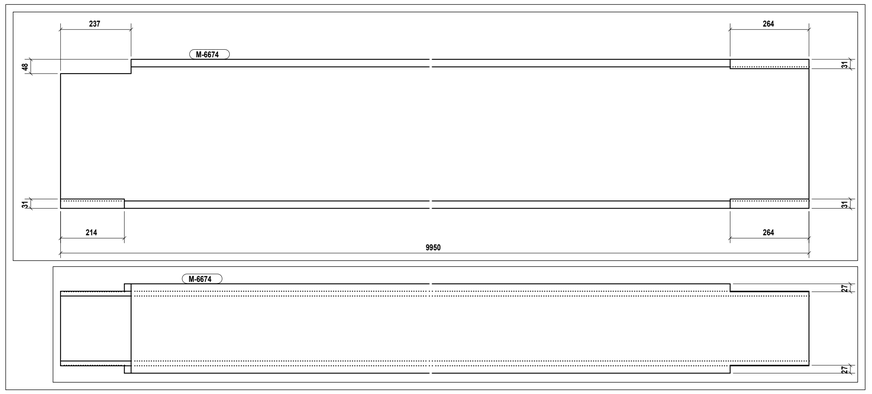
FOR TOLERANCES OF UNTOLERANCED DIMENSIONS DURING MANUFACTURE REFER PLANT STD. NO TP 023 0299

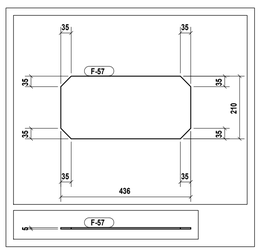


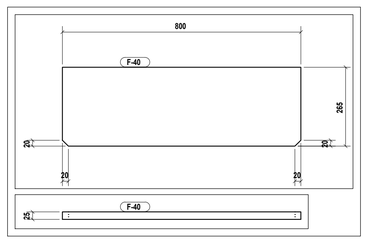


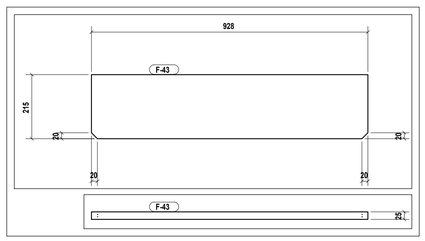












NOTES:-

FOR ASSEMBLY DRAWING REFER PRINCIPAL DRAWING MENTIONED IN GMS

VARIANT NUMBER	ITEM NUMBER	DESCRIPTION	STD	DRAWING NUMBER	ITEM NO / VAR NO	MATERIAL CODE / MATERIAL SPECN	ACP	UNIT / DI	UNIT WEIGHT / QUANTITY	GS	ZONE
	6	PLATE-16 450X9950		M-6674xWEB		15-011-026 IS2062E250A(Fe410W)		No	562.374 2		
	5	PLATE-5 210.0x436.0		F-57		15-011-029 IS2062E250A(Fe410W)		No	3.498 3		
	4	PLATE-25 215.0x928.0		F-43		15-011-081 IS2062E250B(Fe410W)		No	39.156 2		
	3	PLATE-25 265.0x800.0		F-40		15-011-081 IS2062E250B(Fe410W)		No	41.605 2		
	2	PLATE-25 300X9950		M-6674xFL		15-011-081 IS2062E250B(Fe410W)		No	585.806 1		
	1	PLATE-25 300X9713		M-6674xFL		15-011-081 IS2062E250B(Fe410W)		No	571.852 1		

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TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT

Bharat Heavy Electricals Ltd
UNIT: HIGH PRESSURE BOILER PLANT
TIRUCHIRAPALLI – 620014

	NAME	SIGNATURE	DATE
DRN	KARTHIKEYAN		21.06.2018
CHD	PADMANABAN		22.06.2018
APPD	SARAVANAKUMAR		22.06.2018

355-052

DEPT: ST
CODE: 122
ALL DIMENSIONS ARE IN MM
PROJECTION
SCALE: NTS
WEIGHT (Kg): 2283.622
REF TO ASSY / OLD DWG

TITLE: FB314-160

DRAWING NO : 1-36-314-27825
REV: 01

REV	DATE	ALTERED : M.PADMANABAN / KARTHIK
01	16-10-2018	CHD & APPD : V.SARAVANAKUMAR
ZONE 01	BOM DATA REVISED 1.ITEM NO 1 & 2 LENGTH CHANGED 2. ITEM NO 3 & 4 MATERIAL CODE CHANGED	

1 No. REQUIRED AS DRAWN MARKED. FB314-160

CORPORATE DRG ID:TP-DG-1-36-314-27825/01